

Spare parts and accessories for ICS 25-80	Description	Qty.	Code No.	
	<b>ICS 25</b> <b>Function module, fig. 1</b> (including gasket and O-rings)			
	Pos. 3	ICS 25-5	1	027H2201
	Pos. 3	ICS 25-10	1	027H2202
	Pos. 3	ICS 25-15	1	027H2203
	Pos. 3	ICS 25-20	1	027H2204
	Pos. 3	ICS 25-25	1	027H2200
	<b>ICS 32</b> <b>Function module, fig. 1</b> (including gasket and O-rings)			
	Pos. 3	ICS 32	1	027H3200
	<b>ICS 40</b> <b>Function module, fig. 1</b> (including gasket and O-rings)			
	Pos. 3	ICS 40	1	027H4200
	<b>ICS 50</b> <b>Function module, fig. 1</b> (including gasket and O-rings)			
	Pos. 3	ICS 50	1	027H5200
	<b>ICS 65, ICS 80</b> <b>Function module, fig. 1</b> (including gasket and O-rings)			
	Pos. 3	ICS 65	1	027H6200
	Pos. 3	ICS 80	1	027H8200
<b>Disassembly kit, fig. 1</b>				
Pos. 3a, 3b, 4, 7, 10	ICS 25	1	027H2222	
Pos. 6a, 11		3		
Pos. 3a, 3b, 4, 7, 10	ICS 32	1		
Pos. 6a, 11		3	027H3222	
Pos. 3a, 3b, 4, 7, 10	ICS 40	1	027H4222	
Pos. 6a, 11		3		
Pos. 3a, 3b, 4, 7, 10	ICS 50	1	027H5222	
Pos. 6a, 11		3		
Pos. 3a, 3b, 4, 7, 10	ICS 65	1	027H6222	
Pos. 6a, 11		3		
Pos. 3a, 3b, 4, 7, 10	ICS 80	1	027H6222	
Pos. 6a, 11		3		
<b>Manual spindle, fig. 1</b>				
Pos. 7, 8	ICS 25	1	027F2130	
Pos. 7, 8	ICS 32	1	027F2130	
Pos. 7, 8	ICS 40	1	027F2130	
Pos. 7, 8	ICS 50	1	027F2130	
Pos. 7, 8	ICS 65	1	027F2130	
Pos. 7, 8	ICS 80	1	027H2130	
<b>Blank top cover, fig. 2</b> (including bolts and gasket)				
	ICS 25		027H2174	
	ICS 32		027H3174	
	ICS 40		027H4174	
	ICS 50		027H5174	
	ICS 65		027H6174	
	ICS 80		027H6174	
<b>Multi-function tool, fig. 3</b>				
	Multi-function tool for size ICM 20-32, ICS all sizes and PM valves		027H0180	
	Multi-function tool for size ICM 40-80, ICS all sizes and PM valves		027H0181	

Pos. 1, 2, 5, 8, 9 and 10 can be ordered separately (see ICS technical leaflet - DKRCI.PD.HS0.A)

Fig. 1, ICS 25-80

Fig 2, Blank top cover

Fig. 3, Multi-function tool

Spare parts and accessories for ICS 25-80	Description	Qty	Code no.	
	<b>External pilot connector</b> Weld, ID 12.7 mm/OD 18 mm		<b>027F1048</b>	
	Nipple assembly	1		
	Damping orifice, dia. 1.0 mm	1		
	O-ring and gasket	1		
	$\frac{1}{4}$ FPT		<b>027B2065</b>	
	Nipple assembly	1		
Damping orifice, dia. 1.0 mm	1			
O-ring and gasket	1			
	<b>Seal kit for external pilot connector</b>		<b>027F1004</b>	
	Alu gasket	4		
	Gasket	4		
	O-ring	4		
	<b>Blanking plug, fig 1 (pos. 6, 6a and 6b)</b>		<b>027F1046</b>	
	Plug	1		
	Stop plug	1		
	O-ring	1		
	Gasket	1		
	<b>Pressure gauge connector, solder/weld</b>		<b>027F2035</b>	
	Nipple assembly	1		
	Alu gasket	1		
	<b>Seal kit for solder/weld pressure gauge connector</b>		<b>027B2029</b>	
	Alu gasket	10		
	Alu gasket	10		
	<b>Pressure gauge connector cutting ring connector</b>			
	6 mm	1	<b>027B2063</b>	
	10 mm	1	<b>027B2064</b>	
	<b>Pressure gauge connector, <math>\frac{1}{4}</math> NPT</b>	1	<b>027B2062</b>	
	<b>Pressure gauge connector, flare</b> (Must not be used in ammonia systems!)		<b>027B2041</b>	
	Nipple	1		
	Schraeder valve	1		
	Cap	1		
	Alu gasket	1		
	<b>CVH pilot valve body</b> weld ID 12.7 mm/OD 18 mm	1	<b>027F1047</b>	
		<b>CVH pilot valve body</b> G $\frac{1}{4}$ (ISO 228-1)	1	<b>027F1160</b>
		<b>CVH pilot valve body</b> G $\frac{1}{4}$ (USAS B2.1-1960)	1	<b>027F1159</b>
	<b>Damping orifice</b> Dia. 1.0 mm	10	<b>027F0664</b>	