

Data sheet

Solenoid valves 2/2-way servo-operated Type EV224B

Features



EV224B NC and NO

- For compressed air.
- Differential pressure: Up to 40 bar
- Ambient temperature: Up to +60°C
- Media temperature from -10°C to +60°C
- Coil enclosure: Up to IP67
- Thread connections: From G 1/2 to G 1
- Built in filter for protection of pilot system.

Technical data NC and NO

| Main type | EV224B 15B | EV224B 20B | EV224B 25B |
|-----------------------------|--|------------|------------|
| Installation | Optional, but vertical solenoid system is recommended | | |
| Pressure range | 0.3 - 40 bar | | |
| Max. test pressure | 64 bar | | |
| Time to open ¹⁾ | 40 ms | 40 ms | 50 ms |
| Time to close ¹⁾ | 150 ms | 150 ms | 150 ms |
| Ambient temperature | Coil type: BB 10 W ac/18 W dc ²⁾ Up to +60°C Coil type: BE 10 W ac/ 18 W dc ²⁾ (IP67) Up to +60°C Coil type: BG 12 W ac/ 20 W dc Up to +60°C | | |
| Media temperature | -10 to +60°C | | |
| Materials | Valve body: Brass, W.no. 2.0402 Armature: Stainless steel, W.no. 1.4105 / AISI 430FR Armature tube: Stainless steel, W.no. 1.4306 / AISI 304L Armature stop: Stainless steel, W.no. 1.4105 / AISI 430FR Diaphragm valve cone: Stainless steel, W.no. 1.4404 / AISI 316 L Springs: Stainless steel, W.no. 1.4310 / AISI 301 O-rings: NBR Valve plate: NC : NBR / NO : PTFE Diaphragm: NBR | | |

¹⁾The times are indicative and apply to air. The exact times will depend on the pressure conditions. Closing times can be changed by replacement of the equalising orifice.

²⁾With 18 W dc max. 30 bar.

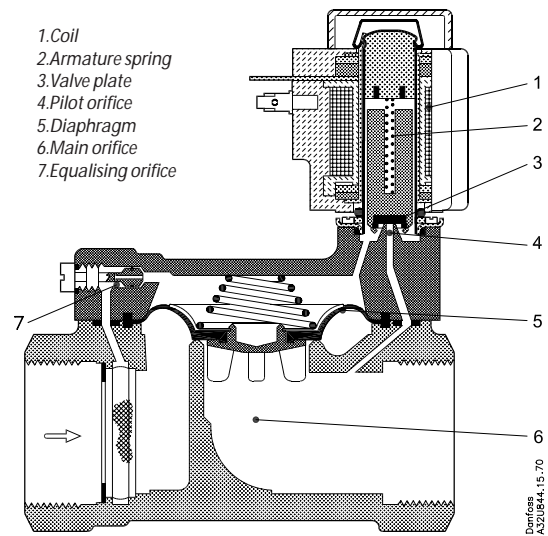
Function NC

Coil voltage disconnected (closed):

When the voltage is disconnected, the valve plate (3) is pressed down against the pilot orifice (4) by the armature spring (2). The pressure across the diaphragm (5) is built up via the equalising orifice (7). The diaphragm closes the main orifice (6) as soon as the pressure across the diaphragm is equivalent to the inlet pressure. The valve will be closed for as long as the voltage to the coil is disconnected.

Coil voltage connected (open):

When voltage is applied to the coil (1), the pilot orifice (4) is opened. As the pilot orifice is larger than the equalising orifice (7), the pressure across the diaphragm (5) drops and therefore it is lifted clear of the main orifice (6). The valve is now open for unimpeded flow and will be open for as long as the minimum differential pressure across the valve is maintained, and for as long as there is voltage to the coil.



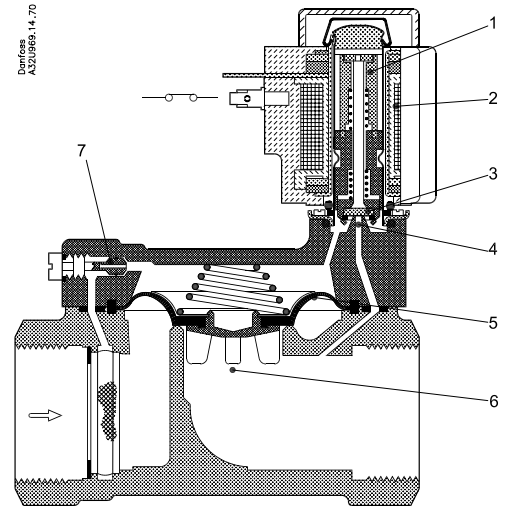
Ordering NC

| Conne- ction ISO 228/1 | Seal material | k _v value [m ³ /h] | Media temp. | | Type designation | | Code no. without coil | Pressure range Coil types BB - BE - BG | |
|---------------------------------|------------------|--|----------------|--------------|------------------|---------------|-----------------------------|---|---------------|
| | | | Min. [°C] | Max. [°C] | Main type | Specification | | Min. [bar] | Max. [bar] |
| G 1/2 | NBR | 4 | -10 | +60 | EV224B 15B | G12N NC000 | 032U8360 | 0.3 | 40 |
| G 3/4 | NBR | 8 | -10 | +60 | EV224B 20B | G34N NC000 | 032U8362 | 0.3 | 40 |
| G 1 | NBR | 11 | -10 | +60 | EV224B 25B | G1N NC000 | 032U8364 | 0.3 | 40 |

Function NO

Coil voltage disconnected (open):
 When the voltage to the coil (2) is disconnected, the pilot orifice (4) is open. As the pilot orifice is larger than the equalising orifice (7), the pressure across the diaphragm (5) drops and therefore it is lifted clear of the main orifice (6). The valve will be open for as long as the minimum differential pressure across the valve is maintained, and for as long as the voltage to the coil is disconnected.

Coil voltage connected (closed):
 When voltage is applied to the coil, the valve plate (3) is pressed down against the pilot orifice (4). The pressure across the diaphragm (5) is built up via the equalising orifice (7). The diaphragm closes the main orifice (6) as soon as the pressure across the diaphragm is equivalent to the inlet pressure. The valve will be closed for as long as there is voltage to the coil.



1.Armatore 5.Diaphragm
 2.Coil 6.Main orifice
 3.Valve plate 7.Equalising orifice
 4.Pilot orifice

Ordering NO

| Conne- ction ISO 228/1 | Seal material | k _v value [m ³ /h] | Media temp. | | Type designation | | Code no. without coil | Pressure range Coil types BB - BE - BG | |
|---------------------------------|------------------|--|----------------|--------------|------------------|---------------|-----------------------------|--|---------------|
| | | | Min. [°C] | Max. [°C] | Main type | Specification | | Min. [bar] | Max. [bar] |
| G 1/2 | NBR | 4 | -10 | +60 | EV224B 15B | G12N NO000 | 032U8361 | 0.3 | 40 |
| G 3/4 | NBR | 8 | -10 | +60 | EV224B 20B | G34N NO000 | 032U8363 | 0.3 | 40 |
| G 1 | NBR | 11 | -10 | +60 | EV224B 25B | G1N NO000 | 032U8365 | 0.3 | 40 |

Coil options

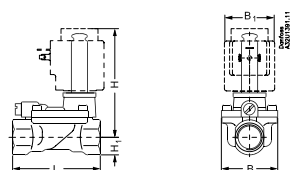
Danfoss also offers hum-free coils for noise sensitive applications and EEx m II T4 coils for use in explosion risk areas - please see coil data sheet DKACV.PD.600.A

| | | |
|----------|------------------|----------|
| Type: BB | Type: BE (IP 67) | Type: BG |
| 10 W ac | 10 W ac | 12 W ac |
| 18 W dc | 18 W dc | 20 W dc |

Ordering Coils

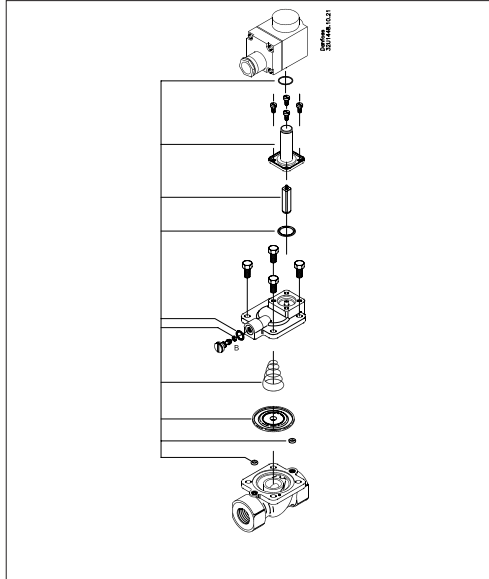
See separate data sheet for coils IC.PD.600.A

Dimensions and weight, NC and NO



| Type | L [mm] | B [mm] | B ₁ [mm] Coil type | | H ₁ [mm] | H [mm] | Weight without Coil [Kg] |
|------------|-----------|-----------|----------------------------------|----|------------------------|-----------|-----------------------------------|
| | | | BB/BE | BG | | | |
| EV224B 15B | 80.0 | 52.0 | 46 | 68 | 15.0 | 99.0 | 0.8 |
| EV224B 20B | 90.0 | 58.0 | 46 | 68 | 18.0 | 103.0 | 1.0 |
| EV224B 25B | 109.0 | 70.0 | 46 | 68 | 22.0 | 113.0 | 1.4 |

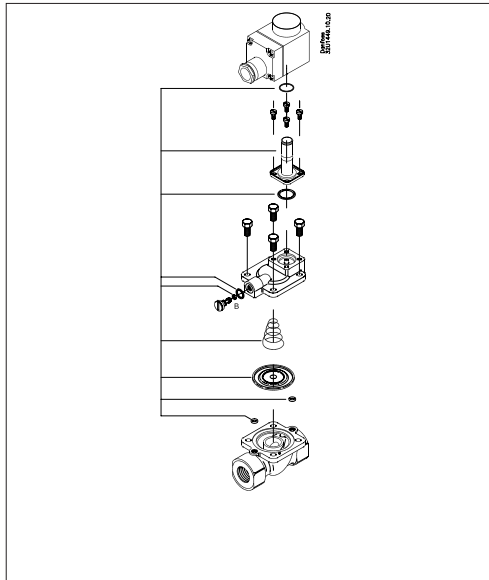
Spare parts kit NC



The kit comprises a O-ring for coil, armature with valve plate and spring, O-ring for the armature tube, spring and diaphragm, two O-rings for the pilot system, and an O-ring and gasket for the equalising orifice.

| Type | Seal material | Code no. |
|------------|---------------|-----------------|
| EV224B 15B | NBR | 032U6156 |
| EV224B 20B | NBR | 032U6158 |
| EV224B 25B | NBR | 032U6160 |

Spare parts kit NO



The kit comprises a O-ring for coil, Armature unit assembly, O-ring for the armature unit, spring and diaphragm, two O-rings for the pilot system, and an O-ring and gasket for the equalising orifice.

| Type | Seal material | Code no. |
|------------|---------------|-----------------|
| EV224B 15B | NBR | 032U6157 |
| EV224B 20B | NBR | 032U6159 |
| EV224B 25B | NBR | 032U6161 |

Options

- NC manuel override with screw
- NC manuel override with pushbutton

Note

Please contact Danfoss concerning media resistance

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